



# AVT-(R/X)

## Aire-Volve Twin Fans For Outdoor Use Installation Manual



### 1.0 SAFETY INFORMATION

- The provision of the electrical supply and the connection of the unit to the mains must be carried out by a qualified electrician.
- Isolate from power supply before removing any covers. During installation / maintenance ensure all covers are fitted before switching on the mains supply.
- All-pole disconnection from the mains as shown in the wiring diagram must be incorporated within the fixed wiring and shall have a minimum contact separation of 3mm in accordance with latest edition of the wiring regulations.
- This unit must be earthed.
- Ducting must be securely fixed with screws to the spigot to prevent access to live parts. Duct runs terminating close to the fan must be adequately protected by suitable guards.
- Precautions must be taken to avoid the back-flow of gases into the room from the open flue of gas or other fuel-burning appliances.
- This appliance should not be used by children or persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision or instruction concerning the safe use of the appliance by a person responsible for their safety. Children shall not play with the appliance. Cleaning and user maintenance shall not be carried out by children.

#### 1.1 Symbols



##### GENERAL WARNING

Signifies a general warning regarding hazard specified by supplementary information.



##### ELECTRIC SHOCK

This unit must be completely electrically isolated before any panels are removed. Check mains supply and control connections.



##### ROTATING PARTS

This unit contains fast moving rotational parts which may start automatically. It is the sole responsibility of the installer to adequately guard these components.



##### REFER TO INSTRUCTION MANUAL

Read and understand the installation and maintenance manual before installing, operating or maintaining this product.

#### 1.2 Important Information

This manual contains important information on the safe and appropriate assembly, transport, commissioning, operation, maintenance, disassembly and simple troubleshooting of the product.

While the product has been manufactured according to the accepted rules of current technology, there is still a danger of personal injury or damage to equipment if the following general safety instructions and the warnings contained in these instructions are not complied with.

- Read these instructions completely and thoroughly before working with the product.
- Keep these instructions in a location where they are accessible to all users at all times.
- Always include the operating instructions when you pass the product on to third parties.

### 1.3 Personal Protective Equipment

The following minimum Personal Protective Equipment (PPE) is recommended when interacting with Nuair product:

- **Protective Steel Toed Shoes** - when handling heavy objects.
- **Full Finger Gloves (Marigold PU800 or equivalent)** - when handling sheet metal components.
- **Semi Fingerless Gloves (Marigold PU3000 3DO or equivalent)** - when conducting light work on the unit requiring tactile dexterity.
- **Safety Glasses** - when conducting any cleaning/cutting operation or exchanging filters.
- **Reusable Half Mask Respirators** - when replacing filters which have been in contact with normal room or environmental air.

Nuair would always recommend a site specific risk assessment by a competent person to determine if any additional PPE is required.

## 2.0 INTRODUCTION

Units are rectangular in section and incorporate a full size hinged access panel fitted to the top of the unit for inspection purposes.

AVT-R are supplied with a circular end spigot and an individual terminal module including two opposed side discharge grilles.

AVT-X have circular rigid spigots at each end.

### 2.1 Code Description:

1	2	3	4	-	5
AV	T	CP	1	-	R

- 1. Range: **Aire-Volve**
- 2. Fan Type: **T = Twin Fan**
- 3. Constant Pressure: **CP = Constant Pressure**  
**No Affix = No Constant Pressure**
- 4. Unit Size: **1, 2, 3, 4, 4L, 5, 6, 7, 8, 9**
- 5. Spigot Configuration: **R = Spigot & Terminal**  
**X = Spigots (x2)**

## 3.0 HANDLING

Upon receipt of the equipment, an inspection should be made. Before commencement of lifting, ensure that normal equipment safety checks have been carried out.

A unit / module should be removed from the vehicle using a fork lift or crane. Always handle with care to avoid damage and distortion, and where lifting slings are employed use spreaders to ensure slings do not come into contact with the unit case, or control pack. Correctly position slings to avoid twisting of the unit case and observe the centre of gravity before the final lift is made. **The weight of the unit is available on the unit rating plate.**

Dependent on model and size, units may be supplied in single or multi-modular sections. Handle each section individually do not stack for lifting or storage.

## 4.0 MECHANICAL INSTALLATION

Installation must be completed by competent persons, in accordance with good industry practice and should conform to all governing and statutory bodies i.e. IEE, CIBSE, etc.

The units are supplied for installation into In-line ductwork (internal) AVT-X/R units are suitable for internal or external use.

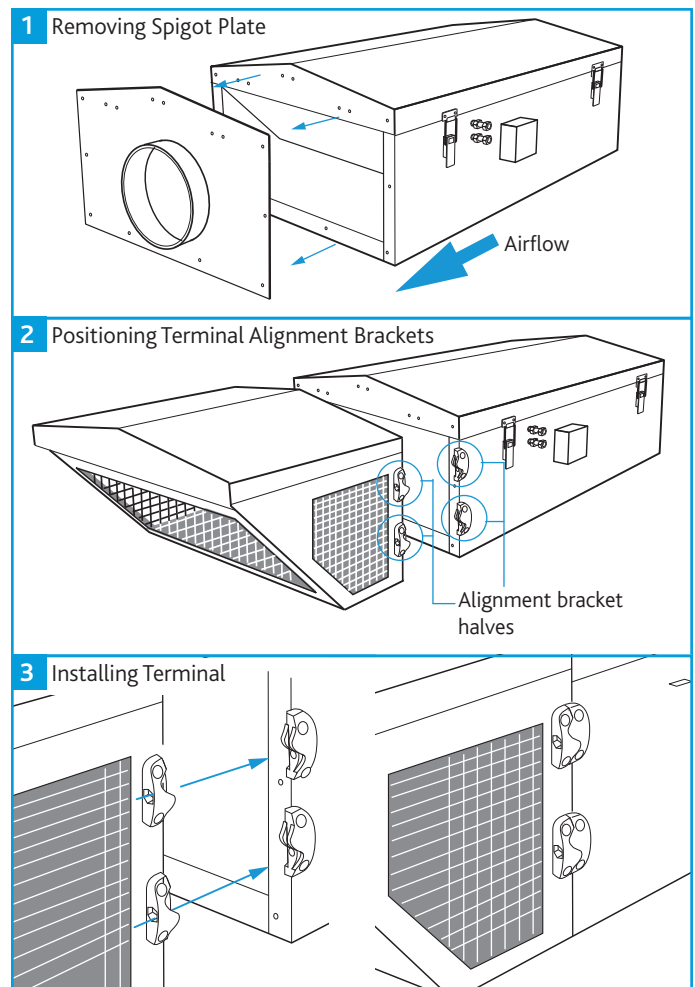
The unit can be mounted at a maximum angle of 20 degrees from horizontal with the units discharge blowing downwards away from the roof ridge. The unit cannot be vertically mounted.

Units should always be positioned with sufficient space to allow the access cover to open and subsequent removal of fan and motor assemblies etc. Whether internally or externally mounted, the method of fixing to the roof is the responsibility of the installer.

All units have a bottom skirt to allow for fixing directly onto a suitably sized curb or builders upstand. Nuair can supply matching adjustable leg supports. Ductwork connections must be airtight to prevent any loss of performance.

### 4.1 Fitting Terminal Module (AVT-R Units)

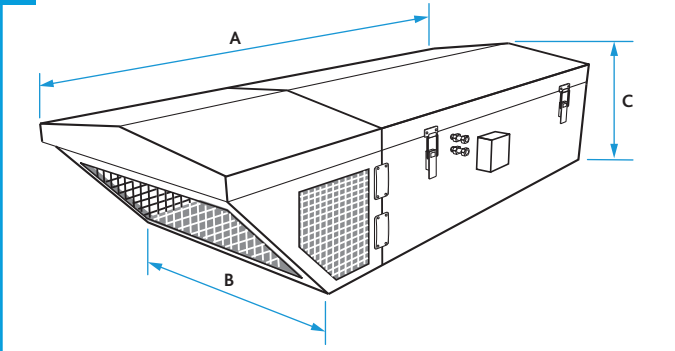
- Remove spigot outlet by removing end panel fixings, and release from gutter section (upward motion).
- Disassemble alignment bracket(s) and fit to main unit using M6 fixing points provided .
- Locate grille assembly onto unit. **Terminal module is to be lowered (hooked) over guttering of unit.**
- Ensure alignment brackets halves are correctly positioned and assemble using M8 Cap head bolt and nut supplied with bracket.
- Once located, tighten bolts ensuring seal between grille and seal is achieved.



4.2 Dimensions (mm) & Weights (kg)

4.2.1 AVT-R Units

4 AVT-R Dimensions



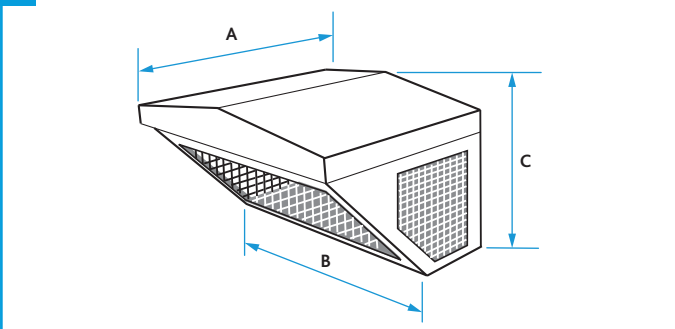
Unit Code	A <sup>†</sup> (inc. 5mm end panels)	B <sup>‡</sup>	C	D	Weight (kg)
AVT1-R	1620	716	393	250	64
AVT2-R	1620	716	393	250	65
AVT3-R	1620	716	393	250	66
AVT4-R	2066	857	502	315	111
AVT4L-R	2066	857	502	315	110
AVT5-R	2066	857	656	315	114
AVT6-R	2575	1045	656	400	161
AVT7-R	2575	1045	709	400	164
AVT8-R	2956	1278	709	500	262
AVT9-R	2956	1278	709	500	229

<sup>†</sup>Add 50mm for unit + spigot length.

<sup>‡</sup>Add 40mm for unit + control width.

4.2.2 AVT-R Terminal Module

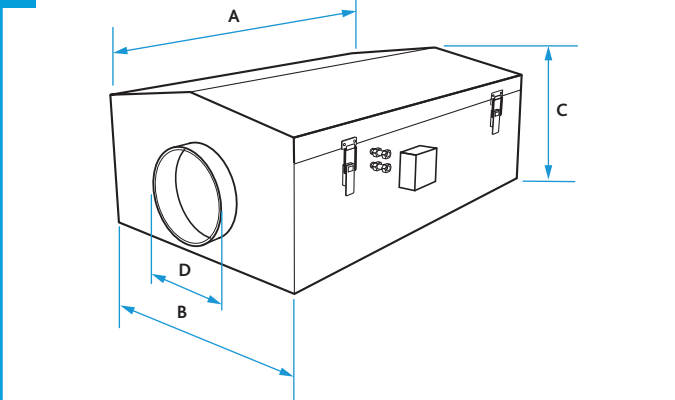
5 AVT-R Terminal Dimensions



Unit Code	Terminal Module Code	A	B	C	Weight (kg)
AVT1-R	AVT1-R-MOD	500	716	393	8
AVT2-R	AVT2-R-MOD	500	716	393	8
AVT3-R	AVT3-R-MOD	500	716	393	8
AVT4-R	AVT4-R-MOD	600	857	502	11
AVT4L-R	AVT4L-R-MOD	600	857	502	11
AVT5-R	AVT5-R-MOD	600	857	502	11
AVT6-R	AVT6-R-MOD	744	1045	656	16
AVT7-R	AVT7-R-MOD	744	1045	656	16
AVT8-R	AVT8-R-MOD	784	1278	709	19
AVT9-R	AVT9-R-MOD	784	1278	709	19

4.2.3 AVT-X Units

6 AVT-X Dimensions



Unit Code	A <sup>†</sup> (inc. 5mm end panels)	B <sup>‡</sup>	C	D	Weight (kg)
AVT1-X	1120	716	393	250	56
AVT2-X	1120	716	393	250	57
AVT3-X	1120	716	393	250	58
AVT4-X	1466	857	502	315	100
AVT4L-X	1466	857	502	315	99
AVT5-X	1466	857	656	315	104
AVT6-X	1831	1045	656	400	146
AVT7-X	1831	1045	709	400	149
AVT8-X	2172	1278	709	500	236
AVT9-X	2172	1278	709	500	203

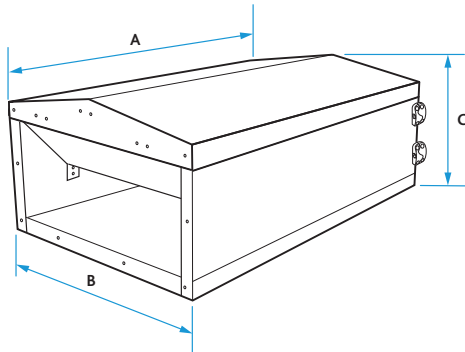
<sup>†</sup>Add 100mm for unit + spigot length.

<sup>‡</sup>Add 40mm for unit + control width.

4.2.4 Matched AVT Silencers

Matched silencers with double walled Aluzinc construction and 35mm infill acoustic lining provides the best acoustic solution.

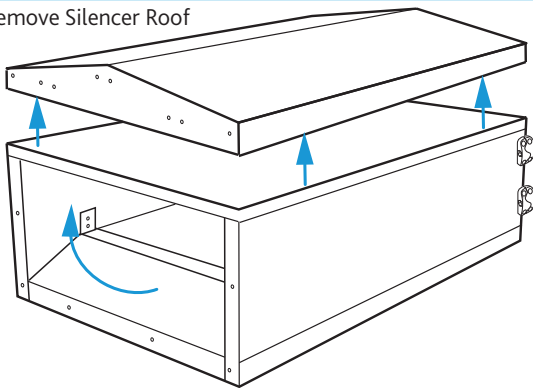
7 Matched AVT Silencer Dimensions



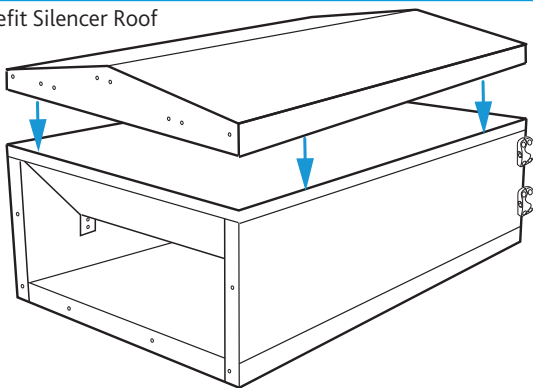
4.3 Silencer Installation

To change orientation of attenuator pod, remove silencer roof, roll silencer over 180° and refit silencer roof, ensuring all fixings and seals are intact. Use alignment brackets to attached the silencer to fan unit as described in Section 4.1. **Ensure that the attenuator pods are in the correct orientation as shown in Figure 10.**

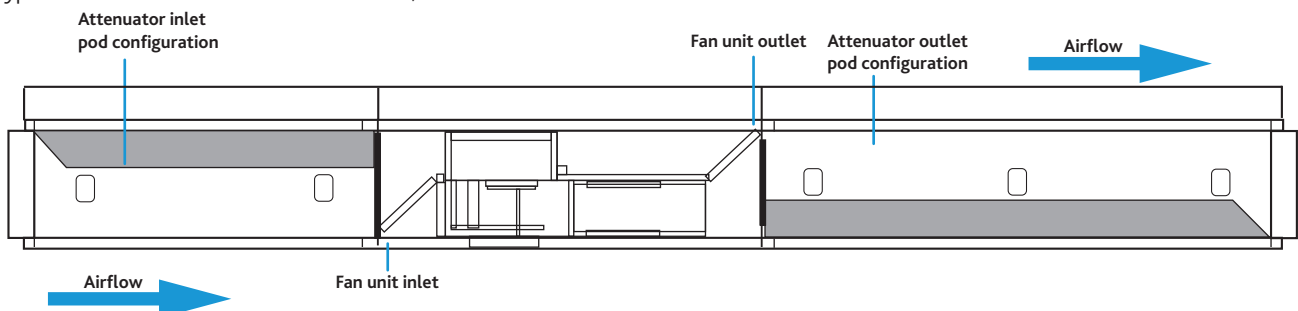
8 Remove Silencer Roof



9 Refit Silencer Roof



10 Typical Side Section View Of Outlet Silencer, Floor Mounted Unit And Inlet Silencer

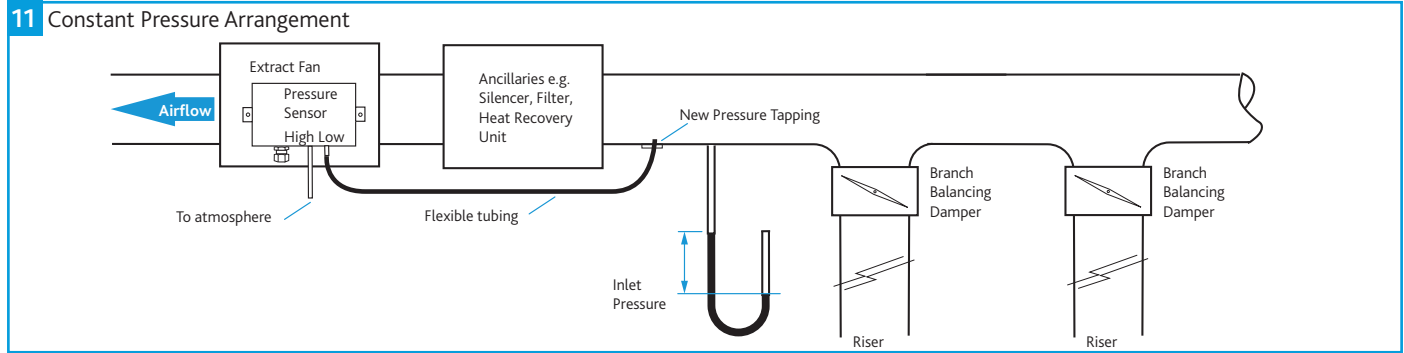


Unit Code	Silencer Code	Size	A	B	C	Weight (kg)
AVT1	AVT1-MSM	Mini	500	544	260	27
	AVT1-MSS	Standard	1000	544	260	32
	AVT1-MSL	Large	1500	544	260	45
AVT2	AVT2-MSM	Mini	500	544	286	27
	AVT2-MSS	Standard	1000	544	286	32
	AVT2-MSL	Large	1500	544	286	45
AVT3	AVT3-MSM	Mini	500	681	332	30
	AVT3-MSS	Standard	1000	681	332	39
	AVT3-MSL	Large	1500	681	332	56
AVT4	AVT4-MSM	Mini	500	681	374	34
	AVT4-MSS	Standard	1000	681	374	39
	AVT4-MSL	Large	1500	681	374	56
AVT4L	AVT4L-MSM	Mini	500	827	401	34
	AVT4L-MSS	Standard	1000	827	401	42
	AVT4L-MSL	Large	1500	827	401	61
AVT5	AVT5-MSM	Mini	500	827	781	43
	AVT5-MSS	Standard	1000	827	781	44
	AVT5-MSL	Large	1500	827	781	65
AVT6	AVT6-MSM	Mini	500	921	552	43
	AVT6-MSS	Standard	1000	921	552	65
	AVT6-MSL	Large	1500	921	552	89
AVT7	AVT7-MSM	Mini	500	1019	653	43
	AVT7-MSS	Standard	1000	1019	653	71
	AVT7-MSL	Large	1500	1019	653	98
AVT8	AVT8-MSM	Mini	500	1244	753	51
	AVT8-MSS	Standard	1000	1244	753	83
	AVT8-MSL	Large	1500	1244	753	114
AVT9	AVT9-MSM	Mini	500	1244	774	92
	AVT9-MSS	Standard	1000	1244	774	116
	AVT9-MSL	Large	1500	1244	774	125

### 4.4 Constant Pressure Units (AVTCP)

Ecosmart constant pressure extract fans are supplied to control the static pressure at the fan inlet. This set up is suitable for the majority of applications.

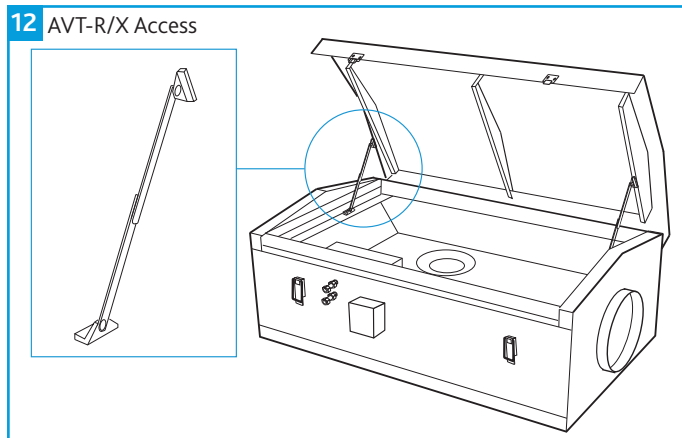
However, when ancillaries with high pressure losses are fitted to the fan's inlet side, the low pressure tapping needs to be moved from the fan chamber to a location upstream of the ancillaries (Figure 11). **Failure to do this will result in excessive pressure being applied to the dampers at the rooms when the system is running in trickle mode.**



### 4.5 Unit Access

To gain access to blowers for annual maintenance, and connections to control board, release tool operated latch and raise roof ensuring that the two stays are locked into place.

**Make sure work is carried out only when weather conditions do not put the health and safety of workers and public in danger.**  
**Reference: Health & Safety in Roof Work HSG33.**



## 5.0 ELECTRICAL INSTALLATION

**Before commencing work make sure that the unit, switched live and Nuair control are electrically isolated from the mains supply.**

Because the run and start currents depend upon the duty and associated ductwork of an individual unit, run currents will be exceeded if the unit is operated with its cover removed. It is therefore recommended that the unit is not run for prolonged periods in this condition.

### 5.1 Post Installation Testing

- Ensure that the fan unit and any specified controls are fitted securely according to the instructions.
- Switch on the mains supply.
- Push the test button to run the unit fan and check it runs satisfactorily.
- If a switched live signal is used, activate this signal and check that the fan runs. De-activate the switched live signal and check the run-on time; adjust if necessary.
- Adjust the set point of any sensors and PIR; check they function correctly.
- Adjust the maximum and minimum airflow (if required) by following the commissioning procedures.

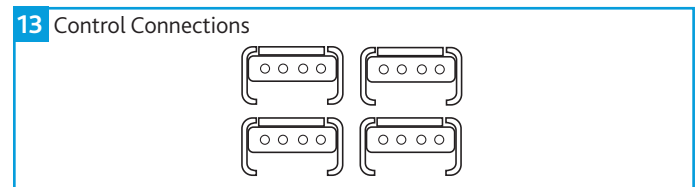
### 5.2 Wiring Connections

#### 5.2.1 Mains Connections

Mains cables should be suitably sized and terminated at terminals shown on the appropriate diagram.

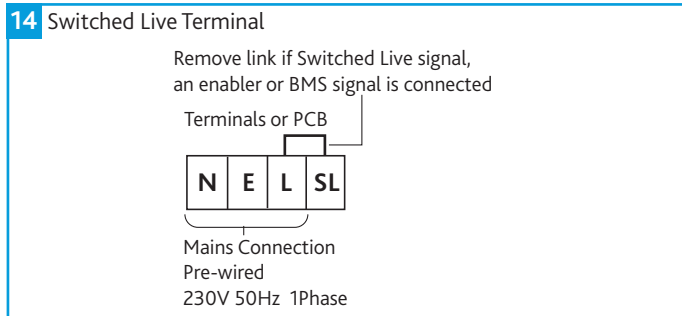
#### 5.2.2 Control Connections

**NET** - 4 IDC plug-in connectors are provided for the connection of compatible sensors, manual controls and for linking the fans together under a common control. If more than 4 connections are required, the junction box (product code ES-JB) should be used (see data cable installation).



5.2.3 Switched Live (SL) Terminal

A signal of 100-230V a.c. will activate the fan from either its off state or trickle state (see setting to work-trickle switch). When the SL is disconnected the fan will over-run (see setting to work-timer adjustment). **Do not take this signal from an isolating transformer.**



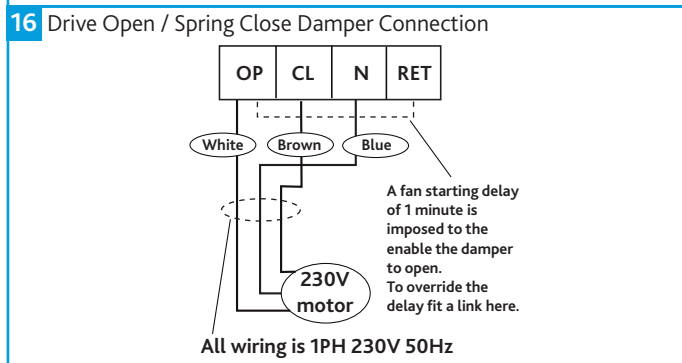
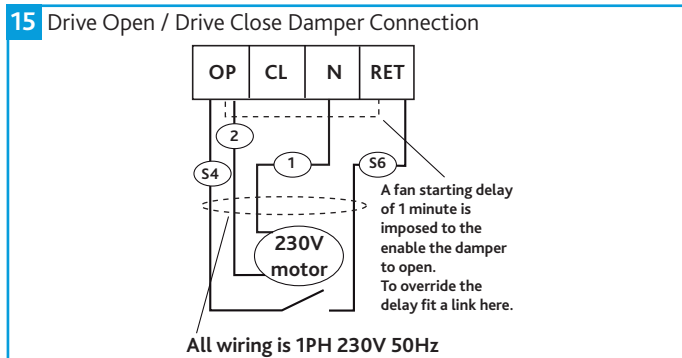
5.2.4 Damper Connections

**OP** - 230V 50Hz 1A max supply to open the damper

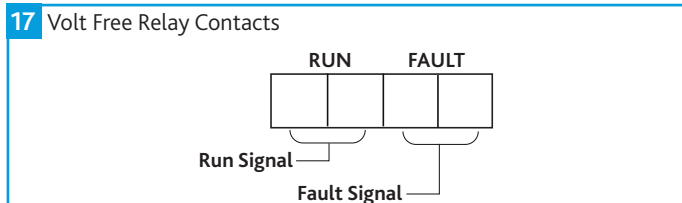
**CL** - 230V 50Hz 1A max supply to close the damper

**N** - Neutral supply to damper

**RET** - 230V ac return signal from the damper limit switch indicates the damper has reached its operating position. If the return signal is not present, the fan will wait for 1 minute before starting. **If a damper is not fitted, connect a link wire from OP to RET. This will cancel the delay.**



5.2.5 Volt Free Relay Contacts



5.2.6 Data Cable Installation

A 4-core SELV data cable is used to connect devices such as sensors to the fan and for interconnecting multiple fan units.

**For good EMC engineering practice, any sensor or low voltage data cables should not be placed within 50mm of mains cables or placed on the same cable tray or conduit as mains cables.**

The maximum cable run between any two devices is 300m when it is installed in accordance with the instructions. The total data cable length used in any system must be less than 1000m. Keep the number of cable joints to a minimum to ensure the best data transmission efficiency between devices + 50m or less for ES-LCD.

5.2.7 Maximum Number Of Devices

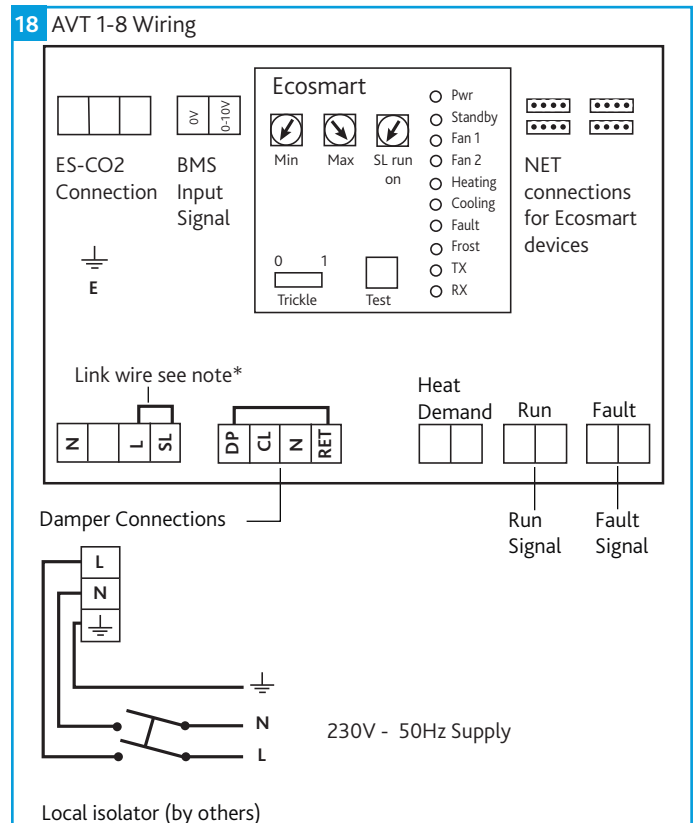
The maximum number of devices (including fans) that can be connected together via the data cable is 32, irrespective of their functions.

5.3 Wiring Diagrams

**All inter-connections between circuit boards, blowers and sensors are made at the factory. These diagrams only show the essential field wiring points for clarity.**

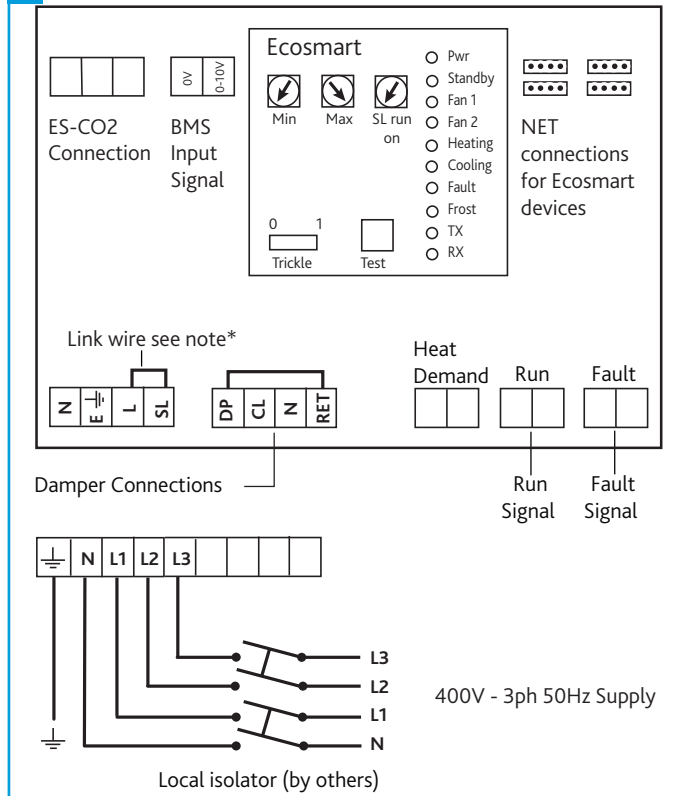
\*Remove link wire if switched live signal, an enabler or BMS signal is connected.

5.3.1 AVT 1-8



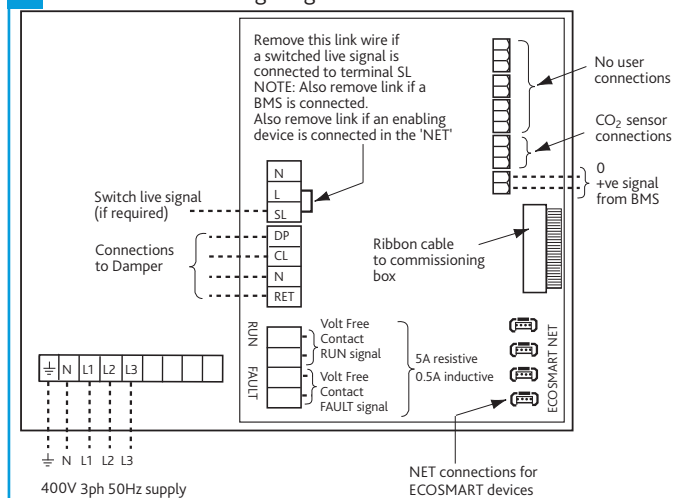
5.3.2 AVT 9

19 AVT 9 Wiring



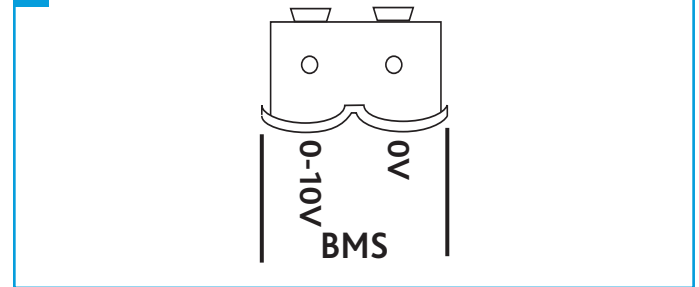
5.3.3 Control Module

20 Control Module Wiring Diagram



5.4 BMS Input Signals

21 BMS Connector



BMS Input Signals and other low voltage cables should Follow the basic principles set out in (Section 5.2.6).

The BMS connection is made with a plug-in connector via the socket (Figure 21). To ensure the connection is made only by suitably qualified and authorised personnel, the plug is not supplied. It is **available from R S Components, Part No. 403-875 or Farnell, Part No. 963-021. Reversal of the BMS connection will damage the control.**

The system's response to a 0-10V dc BMS signal is given in the table below. The voltage tolerance is +/- 125mV and is measured at the fans terminal. **The BMS signal will override any sensors and user control connected in the system.**

	Ventilation Mode	Cooling Mode*	Heating Mode*
Local Control	0.00	-	-
OFF/ Trickle	0.25	-	-
Speed 1	0.50	0.75	1.00
Speed 2	1.50	1.75	2.00
Speed 3	2.50	2.75	3.00
Speed 4	3.50	3.75	4.00
Speed 5	4.50	4.75	5.00
Speed 6	5.50	5.75	6.00
Speed 7	6.50	6.75	7.00
Speed 8	7.50	7.75	8.00
Speed 9	8.50	8.75	9.00
Speed 10	9.50	9.75	10.00

\* Only available on relevant unit.

## 6.0 CONTROL

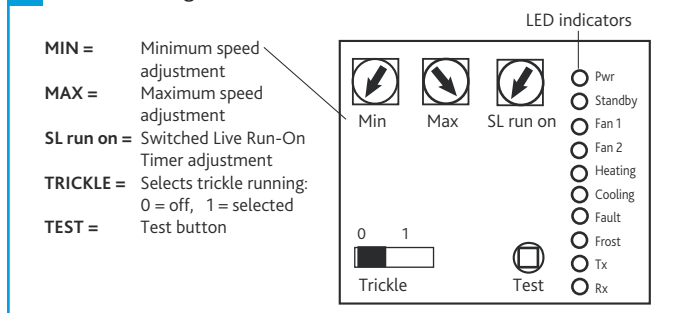
### 6.1 LED Indication

- PWR** GREEN: Power on & OK. RED: To much power is taken by peripherals or there is a short circuit in the net cable. Check the cable and use a junction box (ES-JB) to connect some of the peripherals
- Standby** LED on when fan is not running.
- Fan 1** GREEN: Fan 1 is running, RED: Fan 1 faulty.
- Fan 2** GREEN: Fan 2 is running, RED: Fan 2 faulty.
- Heating\*** GREEN: Heating selected RED: Heating faulty.
- Cooling\*** Not applicable. See note.
- Fault** LED on when a fault is present on unit.
- Frost\*** Not applicable. See note.
- TX** LED on when the controller is transmitting data.
- RX** LED on when the controller is receiving data.

**\* The control panel is common to all the Ecosmart products and will have indicators for functions that are not available in this particular fan. However these indicators will not be illuminated.**

A Commissioning Procedure document (Document No. 671153) is available on request from Nuair.

#### 22 Commissioning Panel Details



### 6.2 Using Test Button

The test button allows the individual blowers within the unit to be checked for its operation. If the fan is running already, press the button once to stop the fan, press again to switch on the standby fan, press again to stop and so on. **The fan will return to normal operation after 30 seconds.**

### 6.3 Setting Unit Airflow

#### 6.3.1 Maximum Airflow

Ensure the power supply is switched off and that a link wire is connected from the supply L to the SL terminal. Unplug all items connected to the 'Net' connectors.

Switch on the power supply. **Ensure unit cover is securely attached.**

Wait for the fan to complete its self-test operation.

Remove the cover of the units external commissioning box. Measure the airflow using standard commissioning instruments at a suitable point in the ductwork. If adjustment is required, rotate the pot marked 'MAX' to obtain the desired airflow.

#### 6.3.2 Minimum Trickle (Nominally 40%)

Repeat the same procedure as for maximum airflow above but without the link wire between supply L and SL terminal. Ensure the trickle switch is in the 'ON' position. The adjustment must be made on the pot marked 'Min'.

The minimum setting (nominally 40%) must be below the maximum setting, otherwise minimum setting will be automatically set to be the same as the maximum.

After setting the airflows, re-connect all the items disconnected previously. Ensure that the cover over the mains terminals is replaced and that the cover of the controls enclosure is securely fastened.

## 7.0 MAINTENANCE

It is important that maintenance checks are recorded and that the schedule is always adhered to, in all cases, the previous report should be referred to.

### 7.1 Routine Maintenance

- Clean all areas of unit and treat any areas of corrosion.
- Check all access doors for leakage and if necessary locks should be adjusted and any replacement gasket materials should be replaced as required.

### 7.2 Annually

- Thoroughly inspect the unit and its components for corrosion, acting immediately to treat/restore any damaged areas.
- All electrical terminals within the unit should be tightened.
- Check all earth connections.
- Check control dampers blades.
- Check operation of damper actuators and linkages and adjust as necessary.

## 8.0 WARRANTY

The 5 year warranty starts from the day of delivery and includes parts and labour for the first year. The remaining period covers replacement parts only.

This warranty is void if the equipment is modified without authorisation, is incorrectly applied, misused, disassembled, or not installed, commissioned and maintained in accordance with the details contained in this manual and general good practice.

The product warranty applies to the UK mainland and in accordance with Clause 14 of our Conditions of Sale. Customers purchasing from outside of the UK should contact Nuair International Sales office for further details.

**Failure to maintain the unit as recommended will invalidate the warranty.**

## 9.0 END-OF-LIFE AND RECYCLING

Where possible Nuair use components which can be largely recycled when the product reaches its end-of-life:

- Fans, motors, controls, actuators, cabling and other electrical components can be segregated into WEEE recycling streams.
- Sheet metal parts, aluminium extrusion, heating/cooling coils and other metallic items can be segregated and fully recycled.
- EPP, plastic ducting, nylon corner pieces, plastic heat exchangers, packaging material and other plastic components can be segregated into mixed plastic and widely recycled.
- Cardboard packaging, wood, used filters and other paper components can be largely recycled or fully processed in energy from waste centres.
- Remaining Items can be further segregated and processed in accordance with the zero waste hierarchy. Please call After Sales Support for further information on items not listed above.

**Ensure that Nuair product is made safe from any electrical / water / refrigerant supplies before dismantling commences. This work should only be undertaken by a qualified person in accordance with local authority regulations and guidelines, taking into account all site based risks.**



## 10.0 AFTER SALES AND REPLACEMENT PARTS

For technical assistance or further product information, including spare parts and replacement components, please contact the After Sales Department.

If ordering spares please quote the serial number of the unit together with the part number, if the part number is not known please give a full description of the part required. The serial number will be found on the identification plate attached to the unit casing.

### 10.1 Replacing Fan / Motor

The only items of the fan units unit likely to require replacement are the fan/motor assemblies due to a failed motor or damaged impeller or damper actuator.

Remove the access cover. Disconnect the incoming wiring from the connection box (located on the fan scroll) on the particular fan/motor assembly to be removed.

Remove the fan/motor fixings completely, other than the two slotted hole fixings. Support the fan/motor assembly and loosen the slotted hole fixings. The fan/motor assembly can now be turned and withdrawn from the unit.

After replacing the faulty item, refit the fan motor/assembly using the slotted hole fixings to assist in supporting the assembly. Re-connect the wiring. Replace the access cover.

**Telephone 02920 858 400**  
**[aftersales@nuaire.co.uk](mailto:aftersales@nuaire.co.uk)**





