

# AXB

## Long Cased Bifurcated Axial Fans Installation Manual



### 1.0 SAFETY INFORMATION

- The provision of the electrical supply and the connection of the unit to the mains must be carried out by a qualified electrician.
- Isolate from power supply before removing any covers. During installation / maintenance ensure all covers are fitted before switching on the mains supply.
- All-pole disconnection from the mains as shown in the wiring diagram must be incorporated within the fixed wiring and shall have a minimum contact separation of 3mm in accordance with latest edition of the wiring regulations.
- This unit must be earthed.
- Ducting must be securely fixed with screws to the spigot to prevent access to live parts. Duct runs terminating close to the fan must be adequately protected by suitable guards.
- Precautions must be taken to avoid the back-flow of gases into the room from the open flue of gas or other fuel-burning appliances.
- This appliance should not be used by children or persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision or instruction concerning the safe use of the appliance by a person responsible for their safety. Children shall not play with the appliance. Cleaning and user maintenance shall not be carried out by children.

#### 1.1 Hazard Symbols



##### **GENERAL WARNING**

Signifies a general warning regarding hazard specified by supplementary information.



##### **ELECTRIC SHOCK**

This unit must be completely electrically isolated before any panels are removed. Check mains supply and control connections.



##### **ROTATING PARTS**

This unit contains fast moving rotational parts which may start automatically. It is the sole responsibility of the installer to adequately guard these components.



##### **REFER TO INSTRUCTION MANUAL**

Read and understand the installation and maintenance manual before installing, operating or maintaining this product.

## 1.2 Important Information

This manual contains important information on the safe and appropriate assembly, transport, commissioning, operation, maintenance, disassembly and simple troubleshooting of the product.

While the product has been manufactured according to the accepted rules of current technology, there is still a danger of personal injury or damage to equipment if the following general safety instructions and the warnings contained in these instructions are not complied with.

- **Read these instructions completely and thoroughly before working with the product.**
- **Keep these instructions in a location where they are accessible to all users at all times.**
- **Always include the operating instructions when you pass the product on to third parties.**

## 1.3 Personal Protective Equipment

The following minimum Personal Protective Equipment (PPE) is recommended when interacting with Nuaire product:

- **Protective Steel Toed Shoes** - when handling heavy objects.
- **Full Finger Gloves (Marigold PU800 or equivalent)** - when handling sheet metal components.
- **Semi Fingerless Gloves (Marigold PU3000 3DO or equivalent)** - when conducting light work on the unit requiring tactile dexterity.
- **Safety Glasses** - when conducting any cleaning/cutting operation or exchanging filters.
- **Reusable Half Mask Respirators** - when replacing filters which have been in contact with normal room or environmental air.

Nuaire would always recommend a site specific risk assessment by a competent person to determine if any additional PPE is required.

## 2.0 INTRODUCTION

The AXUS Bifurcated range of axial flow fans are designed for 'in duct' applications. Manufactured from galvanised steel they are suitable for in, or outdoor installation and at any installed angle.

Available for single and three phase supplies. Case diameters of 315mm to 1250mm. Unit codes AXB31 to AXB125.

Impellers have been selected at blade angle settings matched to various motor speeds to perform against the design criteria laid down in our selection catalogue.

Any attempt to adjust or reset impeller blade angles will invalidate warranty.

For full unit description, dimensional, weight, performance details and a comprehensive range of ancillaries and silencers, refer to our catalogue.

## 3.0 DELIVERY & HANDLING

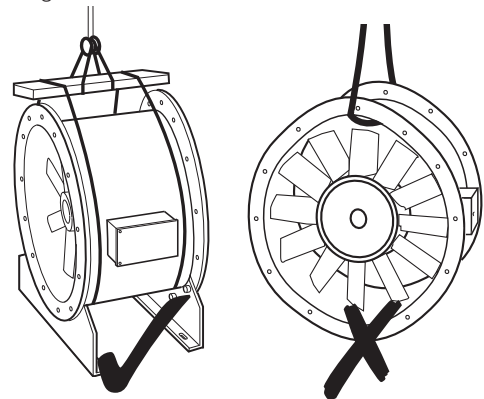
All equipment is inspected prior to despatch and leaves the factory in good condition. Upon receipt of the equipment an inspection should be made and any damage indicated on the delivery note. Particulars of damage and/or incomplete delivery should be endorsed by the driver delivering the goods before offloading by the purchaser.

No responsibility will be accepted for damage sustained during the offloading from the vehicle or on the site thereafter. All claims for damage and/or incomplete delivery must be reported to Nuaire within two days of receipt of the equipment.

The fan impeller is carefully balanced and centralised in the fan case, it is therefore essential that great care is exercised when handling the unit. Check the weight on the rating plate details before attempting to lift and always use a spreader as shown (Figure 1), never pass lifting slings through the impeller.

Care must be taken when handling a unit/attenuator assembly fitted with flexible connectors as the connectors can be distorted or damaged.

### 1 Unit Lifting



## 4.0 INSTALLATION

Installation must be carried out by competent personnel, in accordance with good industry practice, the appropriate authority and in conformance with all statutory and governing regulations e.g. IEE, CIBSE, COSHH, HVCA, ATEX, BSI & EN standards etc.

**Before commencing installation** check that all material, including optional ancillaries are available to complete the installation. Every unit is tested and serialised at works and a test certificate produced, the details recorded on the fan side rating plate should also be referred to before handling and installation.

**Any damages or deviations should be immediately reported to the seller/supplier/agent quoting the order and product details from the product rating plate.**

**Do not reverse impeller direction of operation as performance of the unit is drastically reduced. Do not alter the blade angle of impeller without the permission of Nuaire, doing so may invalidate your warranty.**

**Isolation - Before commencing work, make sure that the unit, switched live and Nuaire controls are electrically isolated from the mains supply.**

## 4.1 Mechanical Installation

Rotate the fan impeller by hand to ensure free and smooth rotation and that no transit or handling damage has occurred, observe the direction of flow/direction of rotation arrow and ensure that:

- **All optional accessories such as support brackets, attenuators, inlet cones, guards, flexible connectors etc. are assembled to the fan.**
- **AV mounts isolate the fan only. Attenuators, backdraught dampers and other 'significant mass' accessories should form part of the fixed ductwork after the flexible connection.**
- **The optional support brackets are correctly fitted, at any position around the circumference, but suit the installation plane.**
- **External termination box is accessible to the electrician.**
- **When offering the fan to the ducted system that both inlet and outlet connections are perfectly aligned.**
- **In order to ensure performance is as stated, a minimum distance of twice the fan diameter is required between the appliance and any bends in the ductwork.**

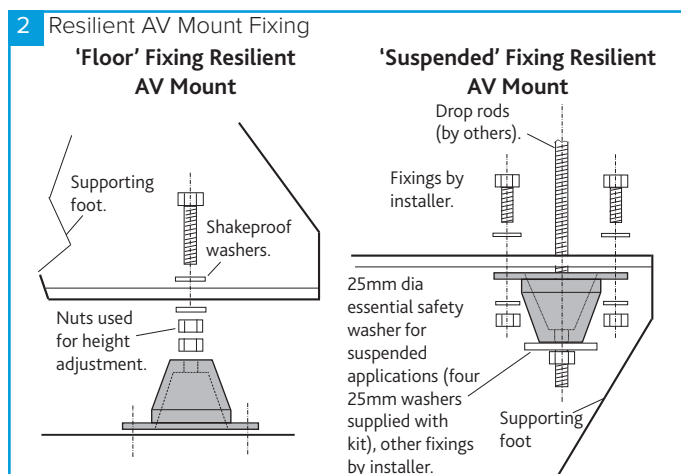
### 4.1.1 Horizontal on Floor or Supported from Wall etc.

Optional resilient mountings should be attached to the unit mounting brackets at this stage. If the unit is supported from a wall, supporting brackets should be used. Position and align the unit with the ductwork in both horizontal and vertical planes and pack height under mounting feet if necessary.

Attenuators, anti-back draught dampers form part of the fixed ductwork after the flexible connectors.

### 4.1.2 Suspended Horizontally or Vertically

Anti-Vibration (A.V.) mounts must be arranged so that they are used in **compression** only. A suspended steel under frame would be necessary (by others) to support the unit, standing on A.V. mounts.



## 4.2 Electrical Installation

Units are not supplied with electrical isolators, their selection and provision is the responsibility of the installer.

Ensure the electrical supply is suitable for the fan and that all wiring, fuse and overload protection, etc. is appropriately sized by comparing with the rating plate.

Electrical connection is made direct to the motor termination box on all fans, if explosion proof motors are fitted they will require matched specified wiring; refer to data sheet 671216 for additional advice.

**Isolation - Before commencing work, make sure that the unit, switched live and Nuaire controls are electrically isolated from the mains supply.**

**To minimise the possibility of Electro Magnetic Interference:**

- Always install screened cable between the control and the fan, maximum length 30 metres. Please consult Nuaire if a longer cable run is needed.
- This product must be earthed and always 'earth' the screened cable at both ends. Ensure that ALL earth connections are the same potential. Cable glands are provided.
- Always keep mains supply cables and motor supply cables separate and DO NOT install any data cable or low voltage cable within 50mm or the same containment as mains carrying cables
- The screening of the power cable must be continuous. Bridge any breaks (e.g. at local isolators) using braided earthing cable. Ensure the screening is earthed at both ends.

## 4.3 Wiring

Electrical supply wiring connection is to an externally mounted terminal box on the case exterior. The box is pre-wired to the motor with heat resisting cable.

Wiring connection diagrams; where a starter, frequency inverter or Ecosmart control is used also refer to the relevant control I&M instructions. Bifurcated fans should only be speed controlled by a frequency inverter.

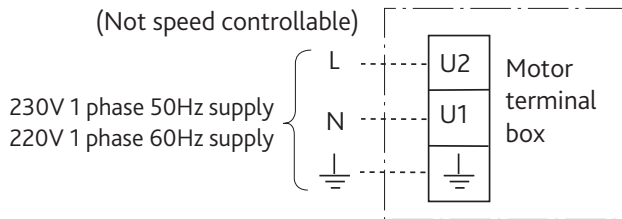
**It is essential to note that for all three phase fans of 4kW and above the final connection must be in Delta.**

If a Star/Delta starter is to be used, connect all six motor terminals to the appropriate terminals of the starter. If the fan is to be started direct on line (DOL) to a frequency inverter or Nuaire's Ecosmart speed control the motor **must be connected in Delta**.

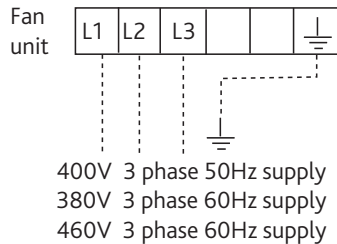
**For specialist connections not shown always refer to the wiring diagram supplied with the unit. In the event of query or uncertainty contact NUAIRE directly before any connection is made.**

## 4.4 Wiring Diagrams

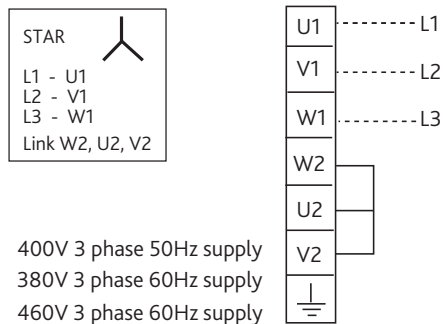
### 3 Wiring - Single Speed - One Phase



### 4 Wiring - Single Speed - Three Phase (3kw and below)

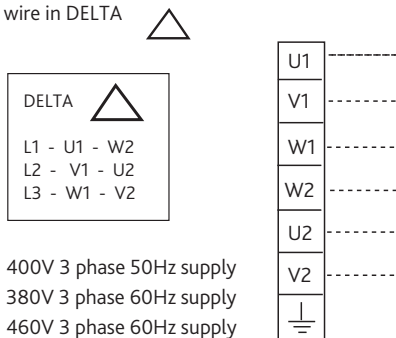


### 5 Wiring - Star D.O.L. Starting (3kW and below) - Three Phase

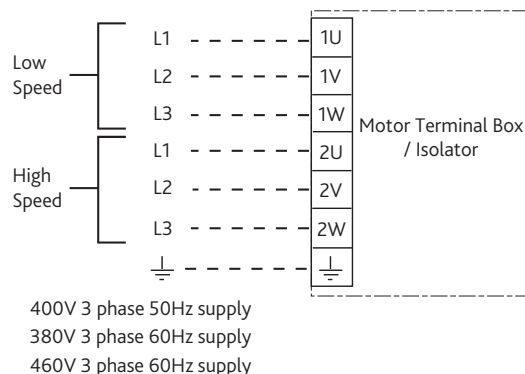


### 6 Wiring - Delta D.O.L. Starting (4kW and above) - Three Phase

Note:  
For all D.O.L. (Direct On Line)  
operation or Inverter type Speed Control  
wire in DELTA



### 7 Wiring - Two Speed - Dual Wound Motor D.O.L. - Three Phase

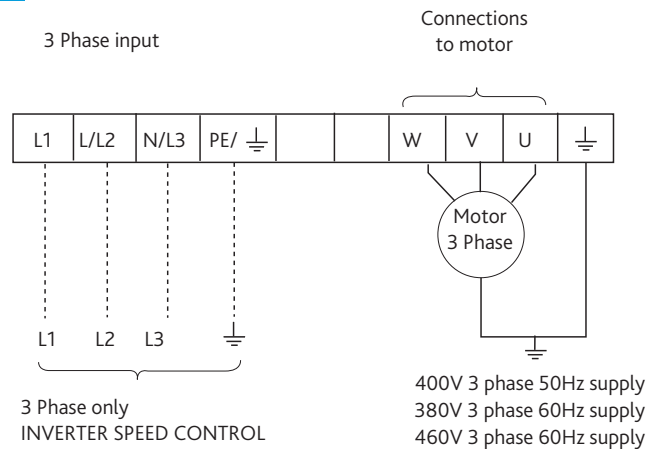


## 4.4.1 Electronic Speed Control - Three Phase

Total length of motor leads should not exceed 50 metres. If a screened cable is used, maximum length should be 25 metres. Consult our Technical Department if you wish to use longer leads.

Inverters are configured to suit specific fans and control applications as described on the Customer Order, free of charge.

### 8 Wiring - Electronic Speed Control - Three Phase



## 4.5 Start-Up Procedure

Ensure all mechanical and electrical connections and fixings are secure and that inlet and outlet duct work is free of any obstruction or debris. Briefly switch the fan on/off to ascertain correct direction of rotation, compare the rotational label applied to the fan case and correct if necessary.

## 5.0 MAINTENANCE

It is important that maintenance checks are recorded and that the schedule is always adhered to, in all cases, the previous report should be referred to.

If ATEX compliant, observe the advice of guidance note document 671216.

The maintenance programme must conform to 'good custom and practice' and to the published recommendations of associations such as the HVCA, CIBSE etc. The HVCA's publication 'Standard Maintenance Specification for Mechanical Services in Buildings' Vol 2 Ventilating and Air Conditioning is a recommended reference.

### 5.1 Routine Maintenance

- Clean all areas of unit of dust or fibres and treat any areas of corrosion, including lifting lugs / eye bolts.
- Impellers are dynamically balanced during manufacture, no special treatment is required during maintenance, other to clean and remove all dust and dirt residue taking care not to disturb the balance weights. Remove stubborn dirt with warm soapy water – do not use caustic fluids.
- Check all areas and ensure no damage is present on units i.e. impeller cracked, fan cowl bent, foot cracked etc.
- Check all access doors for leakage and if necessary locks should be adjusted and any replacement gasket materials should be replaced as required.
- Check insulation resistance is adequate, it is imperative this is checked after any prolonged shut down period.
- Check all fasteners and tighten if necessary.
- Ensure no excessive vibration.

### 5.2 Every 3 Months

- Check sealing of motor and gland plate is in good condition.

### 5.3 Annually

- Thoroughly inspect the unit and its components for corrosion, acting immediately to treat/restore any damaged areas.
- Check all cables are in good condition and all electrical terminals within the unit are tight.
- Check all earth connections.
- Check all cables are in good condition.
- Check bearing condition and if necessary re-grease bearings for 160 motor frames and larger.

### 5.4 Motor Repair

Due to unit certification EN12101-3 and in compliance with the construction products directive, the motor must be returned to the motor manufacturer for replacement.

## 6.0 WARRANTY

The 3 year warranty starts from the day of delivery and includes parts and labour for the first year. The remaining period covers replacement parts only.

This warranty is void if the equipment is modified without authorisation, is incorrectly applied, misused, disassembled, or not installed, commissioned and maintained in accordance with the details contained in this manual and general good practice.

The product warranty applies to the UK mainland and in accordance with Clause 14 of our Conditions of Sale. Customers purchasing from outside of the UK should contact Nuaire International Sales office for further details.

**Failure to maintain the unit as recommended will invalidate the warranty.**

## 7.0 END-OF-LIFE AND RECYCLING

Where possible Nuaire use components which can be largely recycled when the product reaches its end-of-life:

- Fans, motors, controls, actuators, cabling and other electrical components can be segregated into WEEE recycling streams.
- Sheet metal parts, aluminium extrusion, heating/cooling coils and other metallic items can be segregated and fully recycled.
- Cardboard packaging, wood, used filters and other paper components can be largely recycled or fully processed in energy from waste centres.
- Remaining items can be further segregated for energy from waste centres or, as a last resort, sent to landfill. Please call After Sales Support for further information on items not listed above.

**Ensure that Nuaire product is made safe from any electrical / water / refrigerant supplies before dismantling commences. This work should only be undertaken by a qualified person in accordance with local authority regulations and guidelines, taking into account all site based risks.**

## 8.0 AFTER SALES AND REPLACEMENT PARTS

For technical assistance or further product information, including spare parts and replacement components, please contact the After Sales Department.

If ordering spares please quote the serial number of the unit together with the part number, if the part number is not known please give a full description of the part required. The serial number will be found on the identification plate attached to the unit casing.

**Telephone 02920 858 400**  
**aftersales@nuaire.co.uk**

Technical or commercial considerations may, from time to time, make it necessary to alter the design, performance and dimensions of equipment and the right is reserved to make such changes without prior notice.



## NOTES

Nuaire | Western Industrial Estate | Caerphilly | CF83 1NA | [nuaire.co.uk](http://nuaire.co.uk)

## EU DECLARATION OF INCORPORATION AND INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE

All parts except for moving parts requiring the correct installation of safety guards comply with the essential requirements of the Machinery Directive. The machinery shall not be put into service until the system has been declared to be in conformity with the provisions of the EC Machinery Directive 1.3.7 to 1.3.8.2 relating to guards/moving parts.

**Product:** LONG CASED AXUS BIFURCATED AXIAL FAN  
**Type:** AXB  
**Installation Manual Serial No.:** 671221  
**Relevant EU Council Directives:** 2006/42/EC (MACHINERY DIRECTIVE)  
**Applied EU Harmonised Standards:** EN 60204-1:2006+A1:2009+AC:2010; EN ISO 12100:2010; EN ISO 13857:2008; EN ISO 9001:2015  
**Relevant Directives specifies in EU Declaration of Conformity:** 2014/30/EU (EMC); 2011/65/EU (RoHS) incl. (EU) 2015/863; 2009/125/EC (ErP) Reg (EU) no. 327/2011

The relevant technical documentation has been complied in accordance with Annex VII (Part 7 of Schedule 2), part B. We undertake, in response to a reasoned request, to supply it in electronic form to the market surveillance authorities within a reasonable period.

### Signature of manufacture representatives:

Name:	Position:	Date:
1) A. Thomas 	Technical Director	04. 07. 23
2) C. Sargent 	Manufacturing Director	04. 07. 23

**Basis of Self Attestation:** BS EN ISO 9001, BSI Cert No. FM 665203  
**Nuaire:** A Trading Division of Polypipe, Western Industrial Estate, Caerphilly, CF83 1NA.  
**EU Authorised Representative:** Eurolink Europe Compliance Limited, 25 Herbert Place, Dublin D02 AY86, Republic of Ireland.

All standards used were current and valid at the date of signature.

## INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE OF NUAIRE VENTILATION EQUIPMENT

To comply with EC Council Directives 2014/30/EU (EMC), 2014/35/EU (Low Voltage Directive). To be read in conjunction with the relevant product documentation (see 2.1)

### 1.0 GENERAL

- 1.1 The equipment referred to in this Declaration of Incorporation is supplied by Nuaire to be assembled into a ventilation system which may or may not include additional components. The entire system must be considered for safety purposes and it is the responsibility of the installer to ensure that all of the equipment is installed in compliance with the manufacturers recommendations and with due regard to current legislation and codes of practice.

### 2.0 INFORMATION SUPPLIED WITH THE EQUIPMENT

- 2.1 Each item of equipment is supplied with a set of documentation which provides the information required for the safe installation and maintenance of the equipment. This may be in the form of a Data sheet and/or Installation and Maintenance instruction.  
2.2 Each unit has a rating plate attached to its outer casing. The rating plate provides essential data relating to the equipment such as serial number, unit code and electrical data. Any further data that may be required will be found in the documentation. If any item is unclear or more information is required, contact Nuaire.  
2.3 Where warning labels or notices are attached to the unit the instructions given must be adhered to.

### 3.0 TRANSPORTATION, HANDLING AND STORAGE

- 3.1 Care must be taken at all times to prevent damage to the equipment. Note that shock to the unit may result in the balance of the impeller being affected.  
3.2 When handling the equipment, care should be taken with corners and edges and that the weight distribution within the unit is considered. Lifting gear such as slings or ropes must be arranged so as not to bear on the casing.  
3.3 Equipment stored on site prior to installation should be protected from the weather and steps taken to prevent ingress of contaminants.

### 4.0 OPERATIONAL LIMITS

- 4.1 It is important that the specified operational limits for the equipment are adhered to e.g. operational air temperature, air borne contaminants and unit orientation.  
4.2 Where installation accessories are supplied with the specified equipment e.g. wall mounting brackets. They are to be used to support the equipment only. Other system components must have separate provision for support.  
4.3 Flanges and connection spigots are provided for the purpose of joining to duct work systems. They must not be used to support the ductwork.  
4.4 Local Environment - Humidity. Ambient humidity (the humidity at the unit's installed location) shall be within the range: 10 to 95% (for controls, non-condensing). Air humidity (the humidity of the air passing through the unit) shall be within the range: 10 to 95% (for controls, non-condensing).

### 5.0 INSTALLATION REQUIREMENTS

- In addition to the particular requirements given for the individual product, the following general requirements should be noted.  
5.1 Where access to any part of equipment which moves, or can become electrically live are not prevented by the equipment panels or by fixed installation detail (e.g. ducting), then guarding to the appropriate standard must be fitted.  
5.2 The electrical installation of the equipment must comply with the requirements of the relevant local electrical safety regulations.  
5.3 For EMC all control and sensor cables should not be placed within 50mm or on the same metal cable tray as 230V switched live, lighting or power cables and any cables not intended for use with this product.

### 6.0 COMMISSIONING REQUIREMENTS

- 6.1 General pre-commissioning checks relevant to safe operation consist of the following:  
- Ensure that no foreign bodies are present within the fan or casing.  
- Check electrical safety e.g. Insulation and earthing.  
- Check guarding of system.  
- Check operation of Isolators/Controls.  
- Check fastenings for security.  
6.2 Other commissioning requirements are given in the relevant product documentation.

### 7.0 OPERATIONAL REQUIREMENTS

- 7.1 Equipment access panels must be in place at all times during operation of the unit, and must be secured with the original fastenings.  
7.2 If failure of the equipment occurs or is suspected then it should be taken out of service until a competent person can effect repair or examination (Note that certain ranges of equipment are designed to detect and compensate for fan failure).

### 8.0 MAINTENANCE REQUIREMENTS

- 8.1 Specific maintenance requirements are given in the relevant product documentation.  
8.2 It is important that the correct tools are used for the various tasks required.  
8.3 If the access panels are to be removed for any reason the electrical supply to the unit must be isolated.  
8.4 A minimum period of two minutes should be allowed after electrical disconnection before access panels are removed. This will allow the impeller to come to rest.  
**NB: Care should still be taken however since airflow generated at some other point in the system can cause the impeller to "windmill" even when power is not present.**  
8.5 Care should be taken when removing and storing access panels in windy conditions.



## UK DECLARATION OF INCORPORATION AND INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE

All parts except for moving parts requiring the correct installation of safety guards comply with the essential requirements of the Machinery Directive. The machinery shall not be put into service until the system has been declared to be in conformity with the provisions of the Supply of Machinery Regulations 2008 clauses 1.3.7 to 1.3.8.2 relating to guards/moving parts.

**Product:** LONG CASED AXUS BIFURCATED AXIAL FAN  
**Type:** AXB  
**Installation Manual Serial No.:** 671221  
**Relevant UK Council Directives:** 2008 No. 1597, The Supply of Machinery (Safety) Regulations 2008;  
**Applied UK Harmonised Standards:** BS EN 60204-1:2006+A1:2009+AC:2010;  
BS EN ISO 12100:2010;  
BS EN ISO 13857:2008;  
BS EN ISO 9001:2015  
**Relevant Directives specified in** No. 1091, EMC Regulations 2016;  
**UKCA Declaration of Conformity:** No. 3032, RoHS regulation 2012;  
No. 2617, ErP Regulation 2010;

The relevant technical documentation has been compiled in accordance with Annex VII (Part 7 of Schedule 2), part B. We undertake, in response to a reasoned request, to supply it in electronic form to the market surveillance authorities within a reasonable period.

### Signature of manufacture representatives:

Name:	Position:	Date:
1) A. Thomas 	Technical Director	04. 07. 23
2) C. Sargent 	Manufacturing Director	04. 07. 23

**Basis of Self Attestation:** BS EN ISO 9001, BSI Cert No. FM 665203

**Nuaire:** A Trading Division of Polypipe, Western Industrial Estate, Caerphilly, CF83 1NA.

All standards used were current and valid at the date of signature.

## INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE OF NUAIRE VENTILATION EQUIPMENT

To comply with UK Regulations: The Supply of Machinery (Safety) Regulations 2008 and Electromagnetic Compatibility Regulations 2016. To be read in conjunction with the relevant product documentation (see 2.1)

### 1.0 GENERAL

- 1.1 The equipment referred to in this Declaration of Incorporation is supplied by Nuaire to be assembled into a ventilation system which may or may not include additional components. The entire system must be considered for safety purposes and it is the responsibility of the installer to ensure that all of the equipment is installed in compliance with the manufacturers recommendations and with due regard to current legislation and codes of practice.

### 2.0 INFORMATION SUPPLIED WITH THE EQUIPMENT

- 2.1 Each item of equipment is supplied with a set of documentation which provides the information required for the safe installation and maintenance of the equipment. This may be in the form of a Data sheet and/or Installation and Maintenance instruction.
- 2.2 Each unit has a rating plate attached to its outer casing. The rating plate provides essential data relating to the equipment such as serial number, unit code and electrical data. Any further data that may be required will be found in the documentation. If any item is unclear or more information is required, contact Nuaire.
- 2.3 Where warning labels or notices are attached to the unit the instructions given must be adhered to.

### 3.0 TRANSPORTATION, HANDLING AND STORAGE

- 3.1 Care must be taken at all times to prevent damage to the equipment. Note that shock to the unit may result in the balance of the impeller being affected.
- 3.2 When handling the equipment, care should be taken with corners and edges and that the weight distribution within the unit is considered. Lifting gear such as slings or ropes must be arranged so as not to bear on the casing.
- 3.3 Equipment stored on site prior to installation should be protected from the weather and steps taken to prevent ingress of contaminants.

### 4.0 OPERATIONAL LIMITS

- 4.1 It is important that the specified operational limits for the equipment are adhered to e.g. operational air temperature, air borne contaminants and unit orientation.
- 4.2 Where installation accessories are supplied with the specified equipment e.g. wall mounting brackets. They are to be used to support the equipment only. Other system components must have separate provision for support.
- 4.3 Flanges and connection spigots are provided for the purpose of joining to duct work systems. They must not be used to support the ductwork.
- 4.4 Local Environment - Humidity. Ambient humidity (the humidity at the unit's installed location) shall be within the range: 10 to 95% (for controls, non-condensing). Air humidity (the humidity of the air passing through the unit) shall be within the range: 10 to 95% (for controls, non-condensing).

### 5.0 INSTALLATION REQUIREMENTS

In addition to the particular requirements given for the individual product, the following general requirements should be noted.

- 5.1 Where access to any part of equipment which moves, or can become electrically live are not prevented by the equipment panels or by fixed installation detail (e.g. ducting), then guarding to the appropriate standard must be fitted.
- 5.2 The electrical installation of the equipment must comply with the requirements of the relevant local electrical safety regulations.
- 5.3 For EMC all control and sensor cables should not be placed within 50mm or on the same metal cable tray as 230V switched live, lighting or power cables and any cables not intended for use with this product.

### 6.0 COMMISSIONING REQUIREMENTS

- 6.1 General pre-commissioning checks relevant to safe operation consist of the following:
  - Ensure that no foreign bodies are present within the fan or casing.
  - Check electrical safety e.g. Insulation and earthing.
  - Check guarding of system.
  - Check operation of Isolators/Controls.
  - Check fastenings for security.
- 6.2 Other commissioning requirements are given in the relevant product documentation.

### 7.0 OPERATIONAL REQUIREMENTS

- 7.1 Equipment access panels must be in place at all times during operation of the unit, and must be secured with the original fastenings.
- 7.2 If failure of the equipment occurs or is suspected then it should be taken out of service until a competent person can effect repair or examination (Note that certain ranges of equipment are designed to detect and compensate for fan failure).

### 8.0 MAINTENANCE REQUIREMENTS

- 8.1 Specific maintenance requirements are given in the relevant product documentation.
- 8.2 It is important that the correct tools are used for the various tasks required.
- 8.3 If the access panels are to be removed for any reason the electrical supply to the unit must be isolated.
- 8.4 A minimum period of two minutes should be allowed after electrical disconnection before access panels are removed. This will allow the impeller to come to rest.
 

**NB: Care should still be taken however since airflow generated at some other point in the system can cause the impeller to "windmill" even when power is not present.**
- 8.5 Care should be taken when removing and storing access panels in windy conditions.